

SAFETY DATA SHEET

1. Identification Product identifier

PLASTECH RUBY 20

Other means of identification		
Brand Code	553A	
Recommended use	For Industrial Use Only	
Recommended restrictions	None known.	
Manufacturer/Supplier information	on	
Manufacturer		
Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Sui	te 100
	Moon Township, Pennsylvania	15108 US
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

2. Hazard(s) identification

Label elements

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1A
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	



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Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. Causes serious eye damage.
Precautionary statement	
Prevention	Wash thoroughly after handling. Wear eye/face protection. Wear protective gloves/protective clothing/eye protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	40 - 60
Chromium (III) oxide		1308-38-9	10 - 20
Orthophosphoric Acid		7664-38-2	2.5 - 10

Material name: PLASTECH RUBY 20

Chemical name	Common name and synonyms	CAS number	%
Aluminium Tris(Dihydrogen Phosphate)		13530-50-2	1 - 2.5
Other components below reportable	elevels		10 - 20

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Chromium (III) oxide (CAS 1308-38-9)	PEL	0.5 mg/m3	
Orthophosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3	
US. ACGIH Threshold Limit	Values		
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction.
Chromium (III) oxide (CAS 1308-38-9)	TWA	0.5 mg/m3	
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
,	TWA	1 mg/m3	
US. NIOSH: Pocket Guide to	Chemical Hazards		
Components	Туре	Value	
Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)	TWA	2 mg/m3	
Chromium (III) oxide (CAS 1308-38-9)	TWA	0.5 mg/m3	
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
logical limit values	No biological exposure limits noted f	or the ingredient(s).	
propriate engineering trols	Good general ventilation (typically 10 should be matched to conditions. If a or other engineering controls to main exposure limits have not been estab wash facilities and emergency show	applicable, use process enclosu ntain airborne levels below reco lished, maintain airborne levels	rres, local exhaust ventilation mmended exposure limits. to an acceptable level. Eye
ividual protection measures, Eye/face protection	such as personal protective equipn Wear safety glasses with side shield		1.
Skin protection			
Hand protection	Wear appropriate chemical resistant	gloves.	
Other	Wear appropriate chemical resistant	clothing.	
Respiratory protection	Use a NIOSH/MSHA approved resp exceeding the exposure limits.	irator if there is a risk of exposu	re to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.	
neral hygiene siderations	Always observe good personal hygie and before eating, drinking, and/or s equipment to remove contaminants.		
Physical and chemical	properties		
bearance	Paste.		
Physical state	Solid.		
Form	Solid.		

Form Color Solid

Not available.

Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.

Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

	Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
	Skin contact	Causes severe skin burns.
	Eye contact	Causes serious eye damage.
	Ingestion	Causes digestive tract burns.
	Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effects		ects
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Acute toxicity Not available.

Product	Species	Test Results	
PLASTECH RUBY 20			
Acute			
Dermal	D 1117		
LD50	Rabbit	79420.2899 mg/kg estimated	
Oral			
LD50	Rat	44347.8261 mg/kg estimated	
* Estimates for product may be	based on additional component data not shown.		
Skin corrosion/irritation	Causes severe skin burns and eye damage.		
Serious eye damage/eye irritation	Causes serious eye damage.		
Respiratory or skin sensitization			
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitizat	ion.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.		
IARC Monographs. Overall E	valuation of Carcinogenicity		
Chromium (III) oxide (CAS US. OSHA Specifically Regul Not listed.	3 Not classifiable as ated Substances (29 CFR 1910.1001-1050)	to carcinogenicity to humans.	
Reproductive toxicity	This product is not expected to cause reproductive of	or developmental effects	
Specific target organ toxicity -	This product is not expected to cause reproductive or developmental effects. Not classified.		
single exposure			
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological information			
Ecotoxicity	The product is not classified as environmentally haz possibility that large or frequent spills can have a ha		
Persistence and degradability	No data is available on the degradability of this prod		
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone	depletion, photochemical ozone creation	
	potential, endocrine disruption, global warming poten		
13. Disposal consideration	S		
Disposal instructions	This product, in its present state, when discarded or according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the	
	user of the product to determine, at the time of dispo for hazardous waste.	osal, whether the product meets RCRA criteria	

Waste from residues / unused products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP)must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according toNot applicable.Annex II of MARPOL 73/78 andthe IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

Listed.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Orthophosphoric Acid (CAS 7664-38-2)

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No
	Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Aluminium Oxide (Non-Fibrous)	1344-28-1	40 - 60	
Chromium (III) oxide	1308-38-9	10 - 20	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (III) oxide (CAS 1308-38-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated. (SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.

US. Massachusetts RTK - Substance List

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) Chromium (III) oxide (CAS 1308-38-9) Orthophosphoric Acid (CAS 7664-38-2)

US. New Jersey Worker and Community Right-to-Know Act

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) Chromium (III) oxide (CAS 1308-38-9) Orthophosphoric Acid (CAS 7664-38-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2) Orthophosphoric Acid (CAS 7664-38-2)

US. Rhode Island RTK

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) Orthophosphoric Acid (CAS 7664-38-2)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Version #	05-21-2015 01
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision Information	Product and Company Identification: Physical States Toxicological Information: Toxicological Data